

GCX Mounting Assembly Installation Guide

Roll Stand CPU Mount



The purpose of this guide is describe attachment of the CPU Mount to the roll stand and mounting of the CPU.

Parts Reference

The following parts and hardware are included with this installation kit (see photo for parts; tools & hardware not shown):

Item #	Description	Qty
1	Roll Stand CPU Mount	1
2	#10-32 x 9/16" Pan Head Machine Screw (PHMS)	4
3	*Socket Head Cap Screw (SHCS)	2
4	*Flat Washer	2

*See *Installation Note #2* for hardware application.

CPU Mount
(with Clamping Blocks)



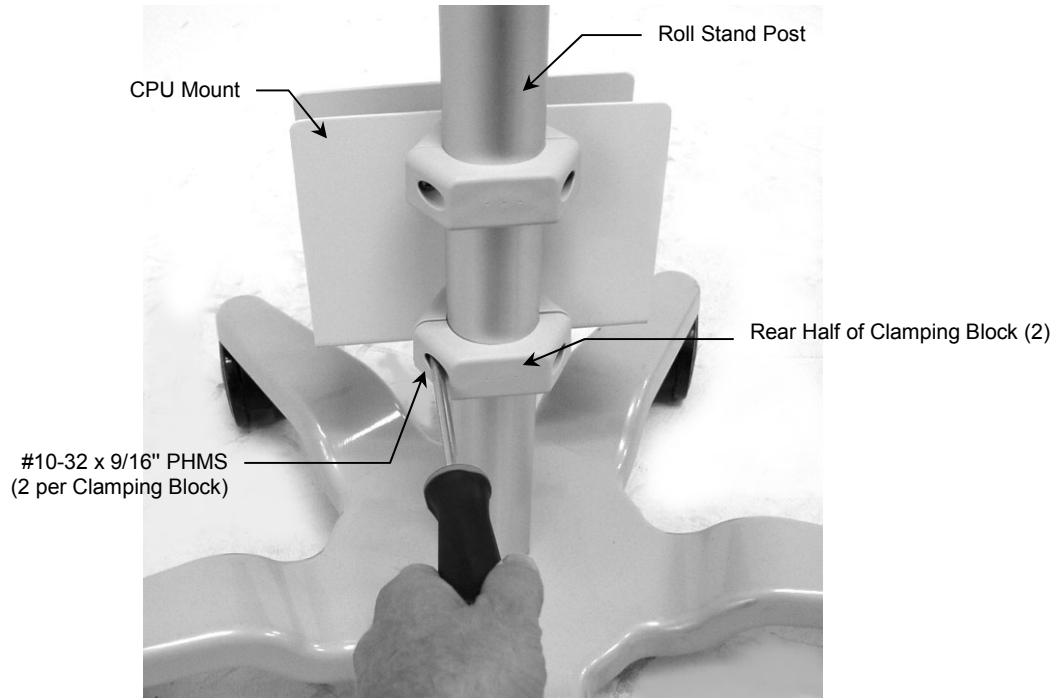
Tools Required: Phillips screwdriver, 3/16" hex wrench (provided).

Installation Notes:

1. To maintain stability of the roll stand mounting system and improve handling characteristics, the CPU Clamp should be mounted as close to the bottom of the Roll Stand Post as possible.
2. The CPU Mount is equipped at the factory with Clamping Knobs for securing the CPU in the Mount. Socket Head Cap Screws (SHCS) are provided as an alternative for applications requiring increased security. Simply remove the Clamping Knobs and replace them with two (2) Socket Head Cap Screws (SHCS) and flat washers (provided). A hex wrench is provided for this modification. Clamping Knobs are shown in this installation guide.

Attaching the CPU Mount to the Roll Stand

1. Fasten the CPU Mount to the Post using the rear halves of the Clamping Blocks and four (4) #10-32 x 9/16" PHMS.



Mounting the CPU

1. Loosen the two Clamping Knobs on the CPU Mount (below left). Place the CPU into the Mount (below right) and tighten the Clamping Knobs until the CPU is secure.

