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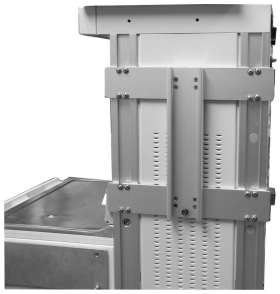
INSTRUMENT MOUNTING SYSTEMS

GCX Mounting Assembly Installation Guide

Datex-Ohmeda Aestiva – 12" Side Channel



The purpose of this guide is to describe attachment of the Side Channel to the right side of the Aestiva anesthesia machine.

Parts Reference

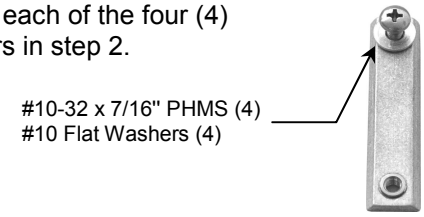
The following parts and hardware will be used in this installation (see photos for parts, hardware not shown):

Item #	Description	Qty
1	Side Channel Assembly, 12"	1
2	Dovetail Runner	4
3	#10-32 X 7/16" Pan Head Machine Screw (PHMS)	8
4	#10 Flat Washer	8

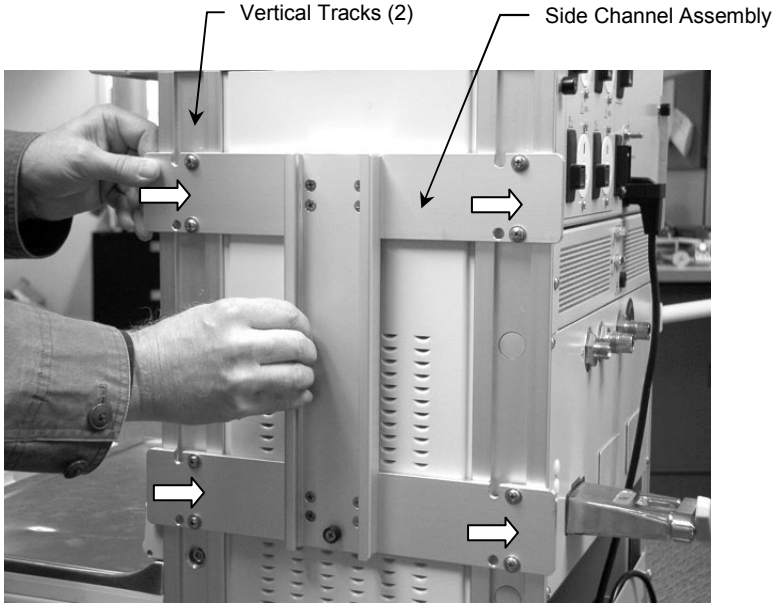
Tools Required for This Task: Phillips screwdriver.

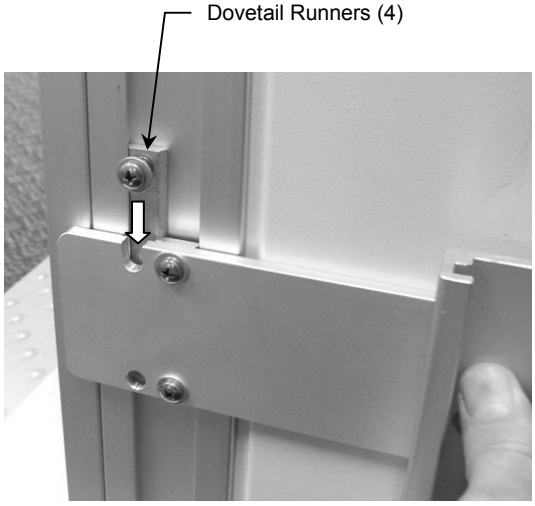
Attaching the Side Channel

1. Thread one (1) #10-32 x 7/16" PHMS (with #10 flat washer) into one end of each of the four (4) Dovetail Runners. These Runners will be inserted behind the Crossmembers in step 2.

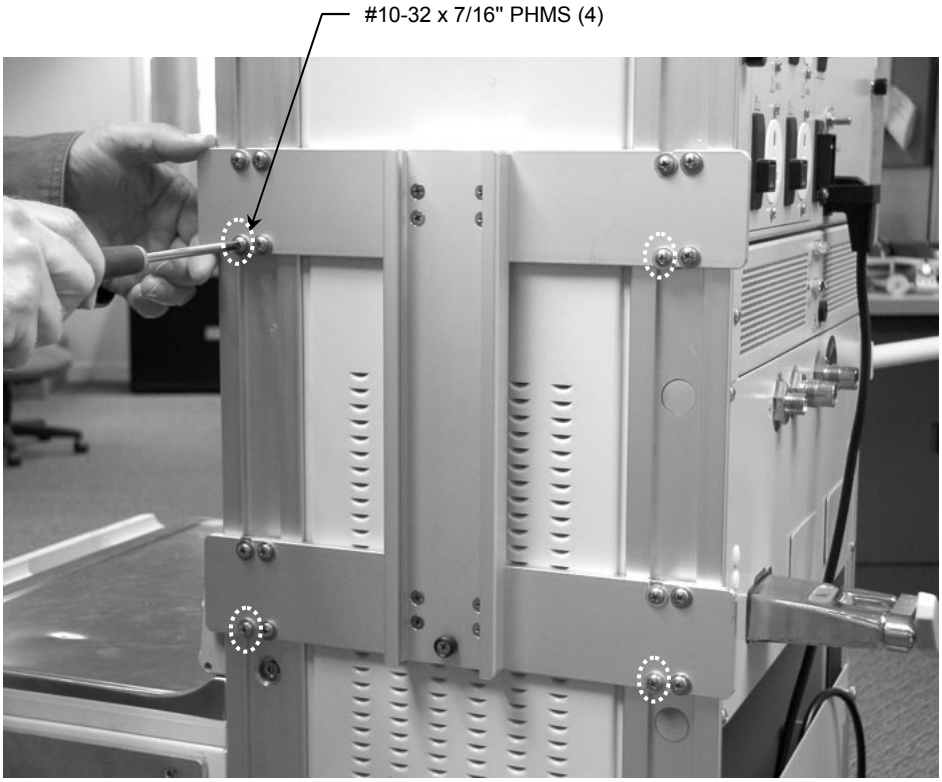


2. Insert Side Channel Assembly (slots up) into the vertical tracks and slide as far as possible to the right side of each track (below left). While holding the Assembly in position, insert the four (4) Dovetail Runners in the tracks, ensuring that the screws slide into slots provided (below right).





3. Thread the remaining four (4) #10-32 x 7/16" PHMS (with #10 flat washers) into the threaded holes at the bottom of the four (4) Dovetail Runner (below). Move the Assembly to the desired mounting position and tighten all sixteen (16) screws.



12" Side Channel Mounted on Right Side of Aestiva Anesthesia Machine