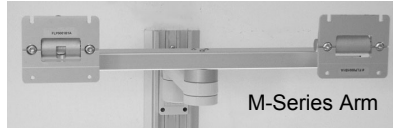
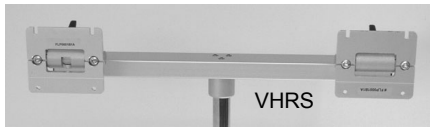


GCX Mounting Assembly Installation Guide

Dual Flat Panel Display Mount for Variable Height Roll Stand (VHRS), VHM, or M-Series Arm



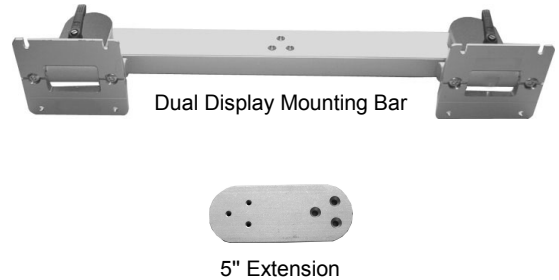
The purpose of this guide is to describe attachment of the Dual Display Mounting Bar to Roll Stand (VHRS), VHM or M-Series Arm. **Installation Note:** This installation guide covers installation of Mounting Bar for either 15" or 17" displays. The Mounting Bar for 15" displays is shown in this guide.

Parts Reference

The parts list below includes parts and hardware that will be used in this installation procedure (see photos for parts; hardware not shown).

Item #	Description	Qty
1	Dual Display Mounting Bar	1
2	#10-32 x 1-1/4" Socket Head Cap Screw (SHCS)	3
3	M4 x 6mm Pan Head Machine Screw (PHMS)	8
4	M4 x 10mm PHMS	8
5	Extension, 5" (for VHM Applications)	1
6	#10-32 x 3/4" Flat Head Machine Screw (FHMS)	3
*7	75/100mm VESA Mounting Adapter Kit (includes hardware)	2
8	5/32" Hex Key	1
9	9/64" Hex Key	1

* Required for displays with 100 x 100mm mounting patterns.



Tools Required: Phillips screwdriver, 5/32" and 9/64" hex keys.

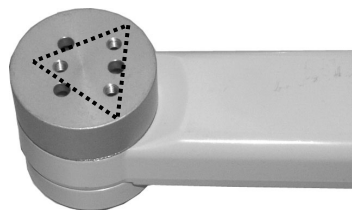
Installation Note

The Dual Display Mounting Bar is mounted only on 3-hole mounting patterns as shown below. The Mounting Bar is attached directly to the Roll Stand Post or M-Series Arm (below left and center), but a 5" Extension is required for attachment to a VHM Arm (below right).

Top of Variable Height Roll Stand Post (VHRS)



Swivel Head on M-Series Arm

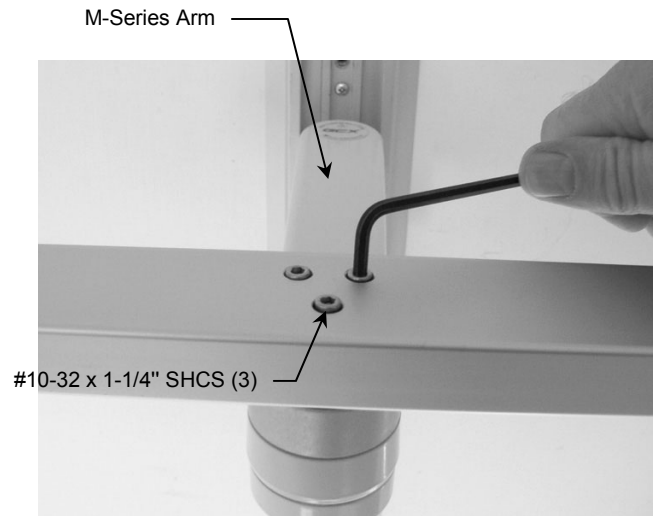
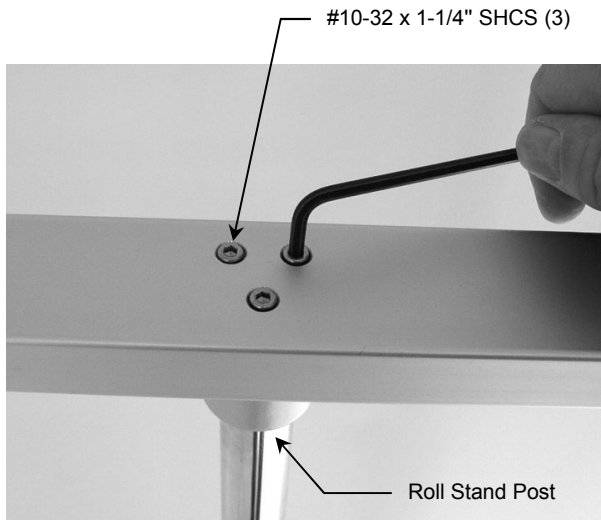


5" Extension Attached to Swivel Head on VHM Arm



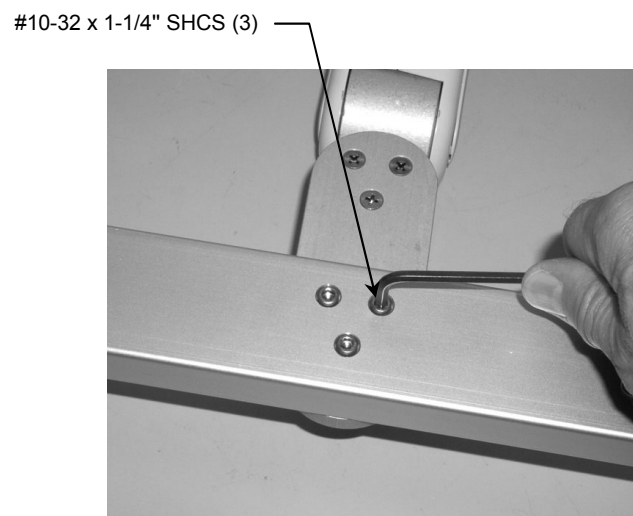
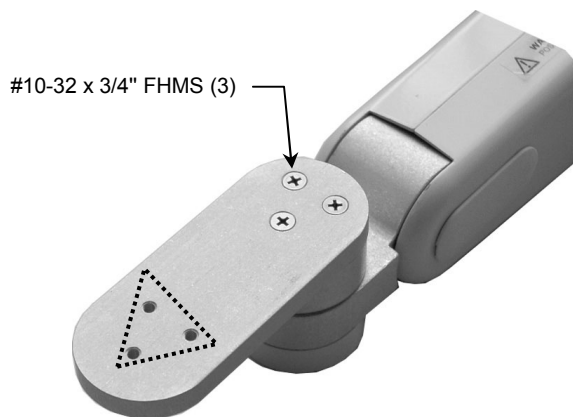
Attaching the Display Bar to the Roll Stand Post and M-Series Arm

1. Using the 5/32" hex key (provided), attach the Display Bar to the threaded holes on top of the Roll Stand Post (below left) or M-Series Arm (below right) with three (3) #10-32 x 1-1/4" SHCS (below right).



Attaching the Display Bar to a VHM Arm

1. Attach the 5" Extension to the Swivel Head on the Arm using three (3) #10-32 x 3/4" FHMS (below left).
2. Using the 5/32" hex key (provided), attach the Display Bar to the threaded holes on the end of the Extension with three (3) #10-32 x 1-1/4" SHCS (below right).



Mounting a Flat Panel Display with 75 x 75mm VESA Mounting Pattern

This procedure is only for a display with 75 x 75mm mounting pattern (Mounting Adapter not required). If your display has a 100 x 100mm mounting pattern, mount the display according to separate installation guide titled: *GCX Mounting Assembly Installation Guide, 75 x 75mm to 100 x 100mm VESA® Flat Panel Mounting Adapter (DU-FLP-0002-17)*.

1. Determine which M4 PHMS (6mm or 10mm provided) is the appropriate length for the display being mounted.
2. Thread two (2) M4 screws into the top threaded holes of the 75 x 75mm mounting pattern, leaving 3mm of thread exposed. Lift the display onto the Mounting Plate by guiding the M4 screws into the slots in the Plate. Thread two (2) M4 screws into the bottom mounting holes. Tighten all mounting screws.

